



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

P7300-50
Job Sheet 203193



Part No: P7300-50

Job Qty: 1 pcs

Part Name: Plasma® Long Line 7,300 lbs Safe Work Load (3,300 kg)



Part Weight: 0 lbs

Status: New

Priority: AOG

Job Created: 11/12/19

Job Tracking No: RA807

Due Date: 11/12/19

Created By: Jennifer Renwick

Type: Return

Description:

Note: DWG p7300-50 REV.D IPP REV:A 19.07.16 NEW ISSUE VERF:JFS

Ship Via:

Order 21034
SN S204600-9

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Purchasing	1 pcs	11/12/19		0.00	0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	
131	Small Fab - 2 - B4B	1 pcs	11/12/19		0.00	1.00	Small Fab - 1 - B4B Small Fab - 2 - B4B Small Fab - 3 - B4B Small Fab - 4 - B4B Small Fab - 5 - B4B Small Fab - 6 - B4B Small Fab - 7 - B4B Small Fab - 8 - B4B Small Fab - 9 - B4B	
133	Rework Startup	1 pcs	11/12/19		0.00	0.10	Small Fab - 1 Small Fab - 2 Small Fab - 3 Small Fab - 4 Small Fab - 5 Small Fab - 6 Small Fab - 7 Small Fab - 8	
134	Rework	1 pcs	11/12/19		0.00	0.00	QC 5 - 10	
140	Packaging 3-1 - Stock - B4B	1 pcs	11/12/19		0.00	0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B	

Plex 11/12/19 11:46 AM Dart.Renwick.Jennifer

				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
145 DC - 1 - B4B	1 pcs	11/12/19	0.00 0.00	DC - 1 - B4B	DAS 21 NOV 13 2019
				DC - 2 - B4B	5-55
150 QC 21 - FG	1 pcs	11/12/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS 21 NOV 13 2019
				QC 21 - SA - 53	5-55

Part Op 110 - (Purchasing) -Issue P/O to Tulmar; P/O _____ -Manufacture P7300-50 AS PER DWG C OF C IS
 Descriptions: REQUIRED

131 - 1-Pick DALL long line. 2-Engrave 1632T22 tags as per DWG sheet 2. 3-ASSEMBLED LANYARD LENGTH MUST BE 5" +/- 1". LANYARD MUST BE INSTALLED WITH ID TAG TO THE BASE OF THE THIMBLE AND PASS THROUGH THE ROPE STRANDS IN ORDER TO BE SECURED. BLUE JACKET (IF APPLICABLE) VELCRO NEED TO BE FASTENED OVER ASSEMBLED LANYARD AND ID TAG. THE ID TAG MUST NOT MOVE FREELY ONCE INSTALLED. 5-Attach tag using 90177A218 ring to zipper on -21 bag, place second tag in front pocket of -21 bag as per drawing sheet 2. 6-MACHINE ENGRAVE, OR DOT MARK, OR STAMP USING 0.25" STAMP, S/N ONTO EACH THIMBLE 7-COIL LONG LINE INTO BAG

133 - Re engrave tag as per drawing P####

134 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____)

145 - Photocopy blue file OM-SLP Long line Rev 11

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1632T22	Aluminum Tag 1" X 2" X 0.04"	4 Ea (4 ea)	133-Rework Startup	5200927
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (4 ea)	133-Rework Startup	6199293
90905A673	Split Ring, Ø1-1/16 OD x Ø15/16 ID x 1/8	2 Ea (2 ea)	133-Rework Startup	5200934
CL-2-C	Lanyard Wire	1 ft (1 ea)	133-Rework Startup	5192012
D2182	Heat Shrink	.5000 ft (.5 ea)	133-Rework Startup	5202916
P7300-50-AR	Plasma® Long Line 7,300 lbs Safe Work Load (3,300 kg)	1 Ea (1 ea)	133-Rework Startup	5230427

12874

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
133-Rework Startup	1632T22	4	57	0
	3896T31	4	602	0
	90905A673	2	22	0
	CL-2-C	1	988	0
	D2182	1	202	0
	P7300-50	1	1	1
Allocated Container Detail				
Qty	Container No	Location	Init	
1	S230427	conditional release		
Part Specifications				
Specifications could not be found.				

Plex 11/12/19 11:46 AM Dart.Renwick.Jennifer

Inspection Sheet Complete RA807 HBY

Job 203193

DART Order #: 18871-19121

Part Number	Original Batch / Serial # / Ctn #	Original Revision #	Quantity	Part Complete	Rev/Chg Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
P7300-50	S204600		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK		S230407		Part returned opened but unused/ undamaged from customer. Re-work to adjust the serial number and send back to customer.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: VM

Date: 11-Nov-19

Special Return/Rework Instructions:

Use SN

Controlled